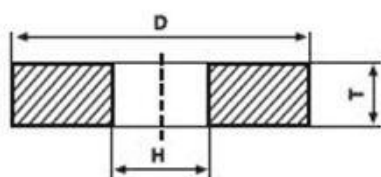


Forme e profili delle mole abrasive

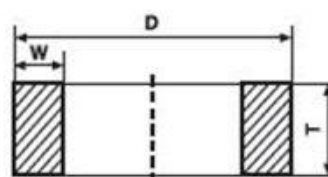
La forma delle mole abrasive ed il loro profilo è normalizzato dalle norme FEPA. Il profilo è determinato da un numero e il profilo è determinato da una lettera. Le dimensioni sono indicate da lettere maiuscole il cui significato è riepilogato nella seguente tabella.

Lettera	Dimensione indicata	Lettera	Dimensione indicata
<i>D</i>	<i>Diametro esterno</i>	<i>O</i>	<i>Profondità dell'incavo nell'altro lato</i>
<i>E</i>	<i>Spessore intorno al foro</i>	<i>P</i>	<i>Diametro dell'incavo</i>
<i>F</i>	<i>Profondità dell'incavo</i>	<i>R</i>	<i>Raggio</i>
<i>G</i>	<i>Profondità del secondo incavo</i>	<i>T</i>	<i>Spessore (generale)</i>
<i>H</i>	<i>Diametro del foro</i>	<i>U</i>	<i>Spessore dello spigolo</i>
<i>J</i>	<i>Diametro della superficie piana esterna</i>	<i>V</i>	<i>Angolo del profilo</i>
<i>K</i>	<i>Diametro della superficie piana interna</i>	<i>V₁</i>	<i>Secondo angolo del profilo</i>
<i>L</i>	<i>Lunghezza del segmento della mola abrasiva</i>	<i>W</i>	<i>Larghezza della parete</i>
<i>N</i>	<i>Profondità dell'incavo in un lato</i>		

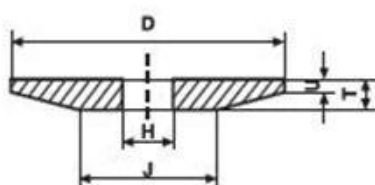
Nelle pagine seguenti sono indicati gli schemi delle forme e successivamente i profili che come si è detto sono individuati da una serie di lettere. Per individuare le caratteristiche di forma di una mola è sufficiente indicare un numero e una lettera.



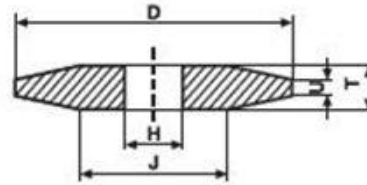
1 D x T x H



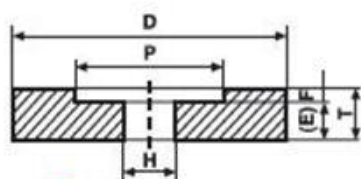
2 D x T x W



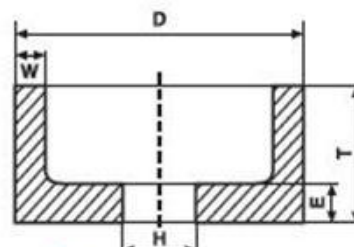
3 D/J x T/U x H



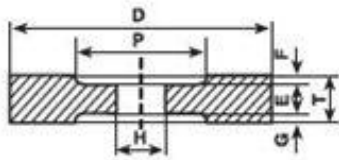
4 D/J x T/U x H



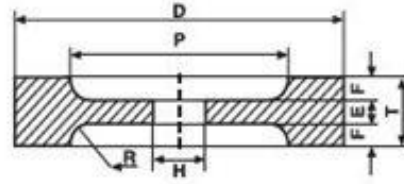
5 D x T x H - P x F
E



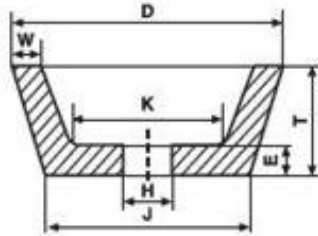
6 D x T x H - W .. E ..



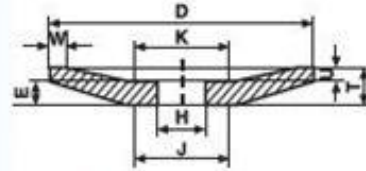
7 $D \times T \times H - P \times F$
 or if recesses are not
 the same size:
 $D \times T \times H - P \times F / G$



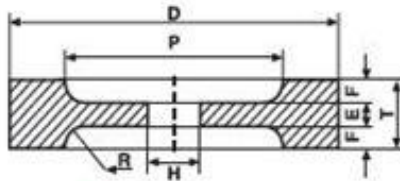
9 $D \times T \times H - P \times F R..$



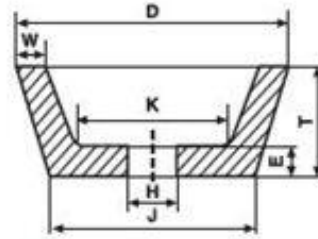
11 $D / J \times T \times H - W..E..K$



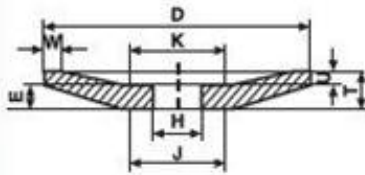
12 $D / J \times T / U \times H$



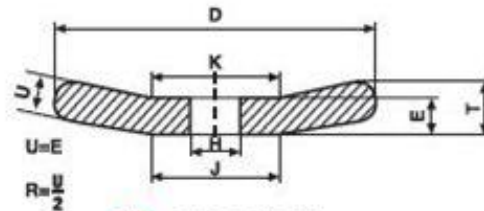
9 $D \times T \times H - P \times F R..$



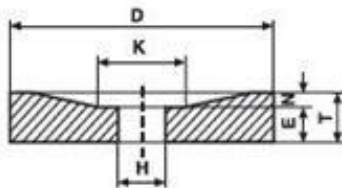
11 $D / J \times T \times H - W..E..K$



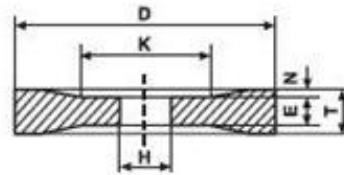
12 $D / J \times T / U \times H$



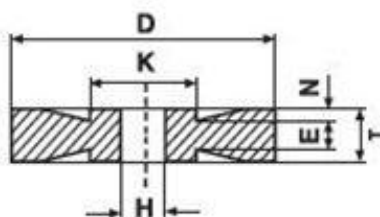
13 $D / J \times T / U \times H$



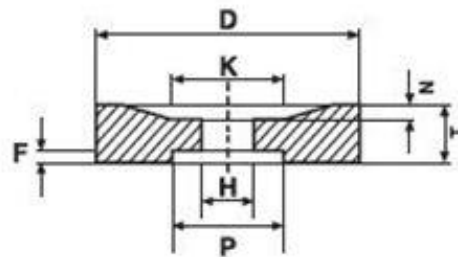
20 $D / K \times T / N \times H$



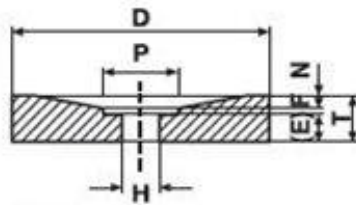
21 $D / K \times T / N \times H$



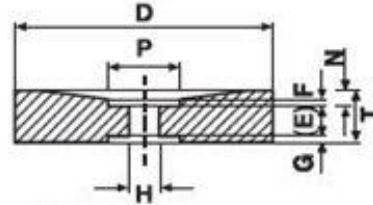
21A $D / K \times T / N \times H$



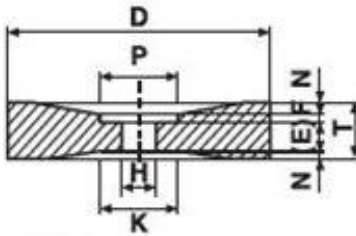
22 $D / K \times T / N \times H - P \times F$



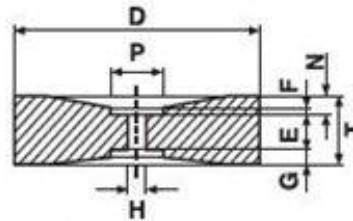
23 $D \times T / N \times H - P \times F$



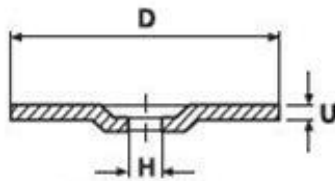
24 $D \times T / N \times H - P \times F$
or if recesses are not
the same size:
 $D \times T / N \times H - P \times F / G$



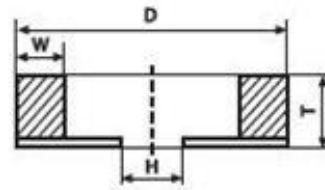
25 $D \times T / N \times H - P \times F$



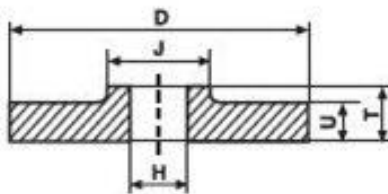
26 $D \times T / N \times H - P \times F$
or if recesses are not
the same size:
 $D \times T / N \times H - P \times F / G$



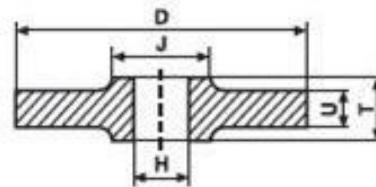
27 $D \times U \times H$



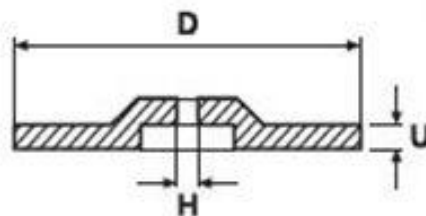
35 $D \times T \times H - W$
attached to plate



38 $D / J \times T / U \times H$



39 $D / J \times T / U \times H$



43 $D \times U \times H$

Profili

