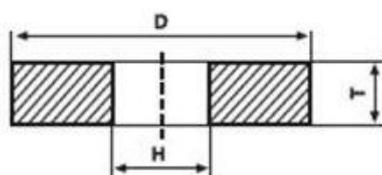


## Forme e profili delle mole abrasive

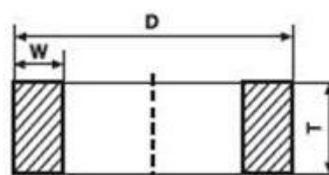
La forma delle mole abrasive ed il loro profilo è normalizzato dalle norme FEPA. Il profilo è determinato da un numero e il profilo è determinato da una lettera. Le dimensioni sono indicate da lettere maiuscole il cui significato è riepilogato nella seguente tabella.

<b>Lettera</b>	<b>Dimensione indicata</b>	<b>Lettera</b>	<b>Dimensione indicata</b>
<i>D</i>	<i>Diametro esterno</i>	<i>O</i>	<i>Profondità dell'incavo nell'altro lato</i>
<i>E</i>	<i>Spessore intorno al foro</i>	<i>P</i>	<i>Diametro dell'incavo</i>
<i>F</i>	<i>Profondità dell'incavo</i>	<i>R</i>	<i>Raggio</i>
<i>G</i>	<i>Profondità del secondo incavo</i>	<i>T</i>	<i>Spessore (generale)</i>
<i>H</i>	<i>Diametro del foro</i>	<i>U</i>	<i>Spessore dello spigolo</i>
<i>J</i>	<i>Diametro della superficie piana esterna</i>	<i>V</i>	<i>Angolo del profilo</i>
<i>K</i>	<i>Diametro della superficie piana interna</i>	<i>V<sub>1</sub></i>	<i>Secondo angolo del profilo</i>
<i>L</i>	<i>Lunghezza del segmento della mola abrasiva</i>	<i>W</i>	<i>Larghezza della parete</i>
<i>N</i>	<i>Profondità dell'incavo in un lato</i>		

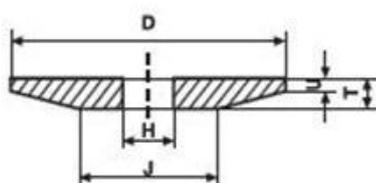
Nelle pagine seguenti sono indicati gli schemi delle forme e successivamente i profili che come si è detto sono individuati da una serie di lettere. Per individuare le caratteristiche di forma di una mola è sufficiente indicare un numero e una lettera.



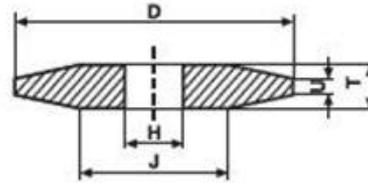
**1** D x T x H



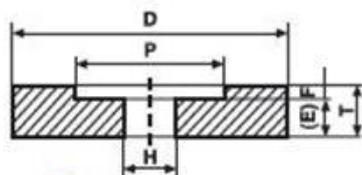
**2** D x T x W



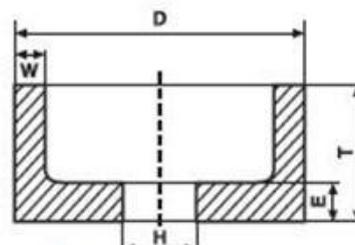
**3** D/J x T/U x H



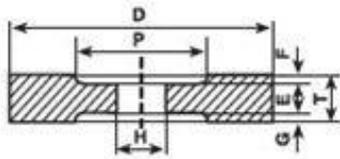
**4** D/J x T/U x H



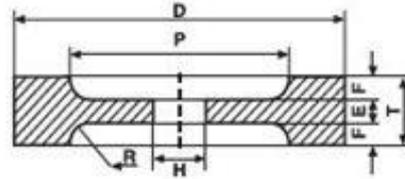
**5** D x T x H - P x F



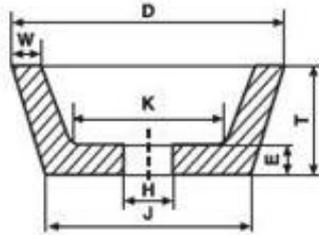
**6** D x T x H - W .. E ..



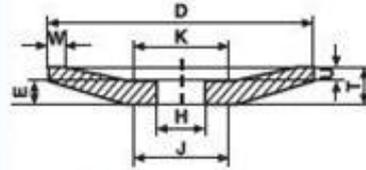
**7**  $D \times T \times H - P \times F$   
 or if recesses are not  
 the same size:  
 $D \times T \times H - P \times F / G$



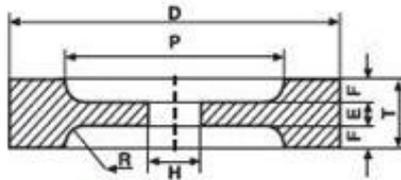
**9**  $D \times T \times H - P \times F R..$



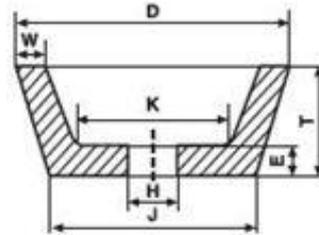
**11**  $D / J \times T \times H - W..E..K$



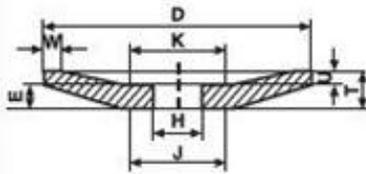
**12**  $D / J \times T / U \times H$



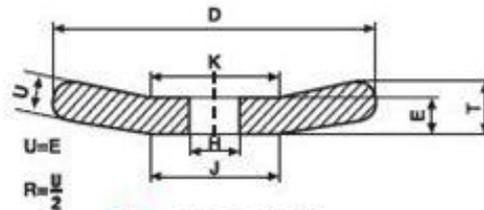
**9**  $D \times T \times H - P \times F R..$



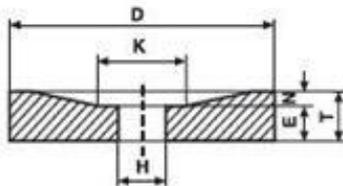
**11**  $D / J \times T \times H - W..E..K$



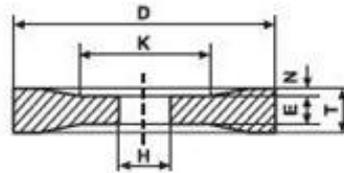
**12**  $D / J \times T / U \times H$



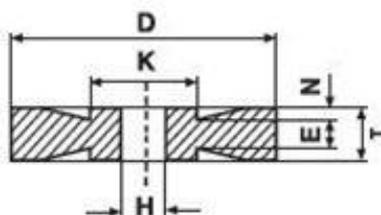
**13**  $D / J \times T / U \times H$



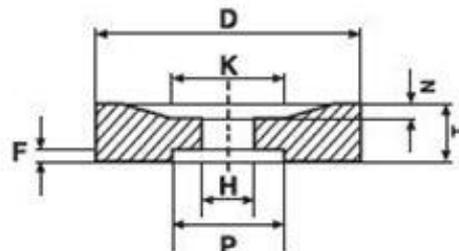
**20**  $D / K \times T / N \times H$



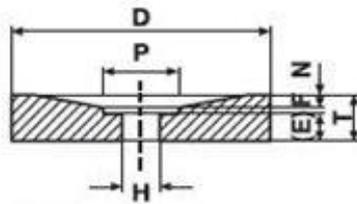
**21**  $D / K \times T / N \times H$



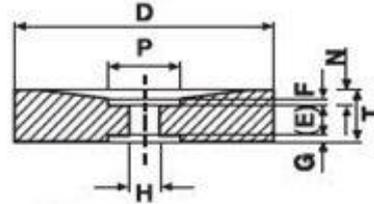
**21A**  $D / K \times T / N \times H$



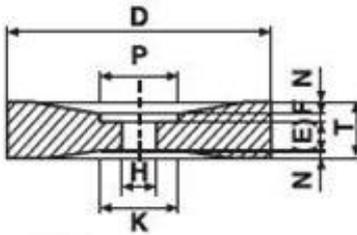
**22**  $D / K \times T / N \times H - P \times F$



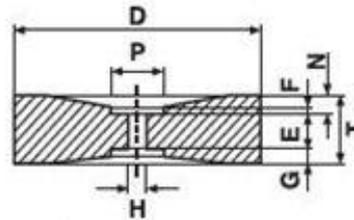
**23**  $D \times T / N \times H - P \times F$



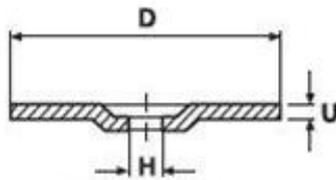
**24**  $D \times T / N \times H - P \times F$   
or if recesses are not  
the same size:  
 $D \times T / N \times H - P \times F / G$



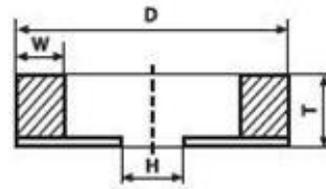
**25**  $D \times T / N \times H - P \times F$



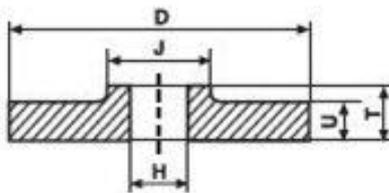
**26**  $D \times T / N \times H - P \times F$   
or if recesses are not  
the same size:  
 $D \times T / N \times H - P \times F / G$



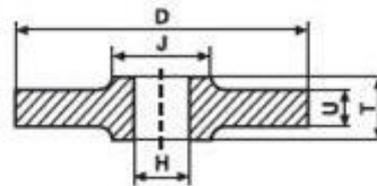
**27**  $D \times U \times H$



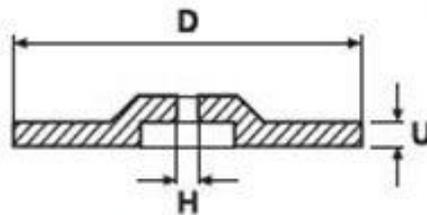
**35**  $D \times T \times H - W$   
attached to plate



**38**  $D / J \times T / U \times H$



**39**  $D / J \times T / U \times H$



**43**  $D \times U \times H$

# Profili

